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WHAT IS CLAIMED IS:

SUBI

- 1. A laser diode module comprising:
- a laser diode;
- a lens provided on an optical path of a laser beam emitted by said laser diode;
 - a polarizer provided on an optical path of the laser beam transmitted by said lens; and an optical fiber provided at a location
- 10 to which the laser beam transmitted by said polarizer is optimally coupled, wherein

said polarizer is angled so that a direction of polarization permitted to pass through said polarizer is angled aggainst a direction of polarization of the laser beam transmitted by said lens.

- The laser diode module according to claim 1, wherein said optical fiber is provided in
 the vicinity of the location to which the laser beam transmitted by said polarizer is optimally coupled.
- 3. The laser diode module according to
 25 claim 1, wherein said polarizer is placed so that
 the direction of polarization permitted to pass
 through said polarizer is angled against a
 direction of polarization of the laser beam from
 said laser diode at an angle that ensures a desired
 30 level of optical output from said optical fiber.

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4. A laser diode module comprising:

- a laser diode;
- a lens provided on an optical path of a
- 5 laser beam emitted by said laser diode;

an optical isolator provided on an optical path of the laser beam transmitted by said lens and including a polarizer, a rotator and an analyzer; and

an optical fiber provided at a location to which the laser beam transmitted by said optical isolator is optimally coupled, wherein

said optical isolator is placed so that a direction of polarization permitted to pass through said optical isolator is angled against a direction of polarization of the laser beam from said laser diode.

- 5. The laser diode module according to
 claim 4, wherein said optical fiber is provided in
 the vicinity of the location to which the laser
 beam transmitted by said optical isolator is
 optimally coupled.
- 25 6. The laser diode module according to claim 4, wherein said optical isolator is placed so that the direction of polarization permitted to pass through said optical isolator is angled against a direction of polarization of the laser 30 beam from said laser diode at an angle that ensures

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a desired level of optical output from said optical fiber.

7. A laser diode module comprising:

a laser diode;

a lens provided on an optical path of a laser beam emitted by said laser diode;

an optical fiber provided with an end surface facing said lens and leaned against an axis of said optical fiber, and placed so that the laser beam transmitted by said lens is coupled into said optical fiber at an angle against the axis of said optical fiber,

the end surface of said optical fiber

15 being provided at a location at which the laser
beam transmitted by said lens is coupled into said
optical fiber with a maximum efficiency, and

said optical fiber being leaned against the axis at an angle that ensures a desired level of optical output.